Quick Guide

Joint boxes, footways and frames & covers

Please note
At no time must minimum box depth be compromised. Consult your FBC if the minimum depth cannot be achieved.

Joint box footway 104 – the preferred option
Internal dimensions. Brickwork Stretcher Bond. Dimensions in mm (not to scale).

Joint box footway 104 – the preferred option

Concrete base
Duct

Bolts foundation for wall bearer/brackets

Dimensions in mm (not to scale):
Joint box footway 106

Internal dimensions. Brickwork Stretcher Bond. Dimensions in mm (not to scale).

- Minimum depth for road crossing 450mm
- Sump to be fitted in boxes deeper than 700mm
The optional approved pre-formed chamber system Quadbox™ can be used to speed up the installation process and bring significant productivity benefits as there is no need for specialist box building teams and concrete backfill to be used.

The Quadbox™ is not a free stores item from Openreach, but can be purchased directly from our approved supplier, Cubis Industries: www.stakkabox-quad.com

Joint box modular footways 104 and 106 are the Openreach approved versions (BT specification LN712).

Box furniture items slot into moulded pockets within the chamber, eliminating the need to cast-in fixings or drill on site. Duct entries are also easy to achieve, using a standard hole saw mounted on a cordless drill.

The lightweight high-strength system is supplied as 150mm deep twin wall high-density polyethylene (HDPE) rings to provide maximum flexibility and strength which are simply stacked on a prepared base and backfilled with suitable as-dug or Type 1 material. See the suppliers Installation Guide Which comes with your box.

If purchasing a pre-formed chamber you are required to purchase the associated furniture.
**Furniture**

Cable brackets and steps (where required) are supplied in a bagged kit and easily slot into purpose designed pockets in the chamber. The brackets and steps drop into preformed slots.

**Available Size Range**

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Clear opening</th>
<th>Depth Per Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>JMF104</td>
<td>915X445mm</td>
<td>150mm</td>
</tr>
<tr>
<td>JMF106</td>
<td>1310X610mm</td>
<td>150mm</td>
</tr>
</tbody>
</table>

**Duct entries**

Duct entries can be cut as and where required using a hole saw mounted on a cordless drill.

The chambers incorporate guides which identify drilling points to ensure correct duct spacing.

A maximum of 4 duct entries can be made into a single wall of the Quadbox™.

**Quadbox points of note**

As with brick built chambers, care should be taken to make sure:

- The box is set at the correct depth and the base/plinth is installed correctly.
- The side wall is not damaged/misshapen due to over compaction.
- The frame is level with the surface and a core drill is used for cutting duct entries.
- The developer is required to purchase the required wall bearers.